

Work Order ID 57201

March 30, 2010 8:15:25 AM



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Item ID: D3761-1-041

Accept



Setup Start



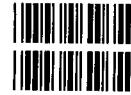
Revision ID:

Item Name: HOOK & LOOP STRIP

Stop



Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-3-30 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

D3761

Rev A

100



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

110



Small Fab

0.00

Small Fab

Memo

0.00

CUT D3761-1 PER DRWG D3761 REV.A<4.125"

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57201

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Item ID: D3761-1-041

Accept



Setup Start



Revision ID:

Item Name: HOOK & LOOP STRIP

Stop



Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location:

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

PP0 57208

0.00

0.00

PL 8/3/31 C

Memo

140



QC

Quality Control

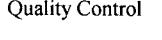
QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/31 HJ



*PL 10-3-31
(10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March 30, 2010 8:15:33 AM

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Work Order ID: 57201



Parent Item: D3761-1-041



Parent Item Name: HOOK & LOOP STRIP

Start Date: 30/03/2010

Required Date: 05/04/2010

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3761-1		Manufactured	No			f		88.2800	3.5000	✓		PC10/3/2011

HOOK & LOOP STRIP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST086	88.28
55429	28.28
56400	60

55429

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH

EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

E. 100-
UNCONTROLLED
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO 57201

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP

RELEASED
08.03.27/

A	NEW ISSUE		LE	08.03.05
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>EE</i>	DART AEROSPACE LTD		
DRAWN	<i>EE</i>	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>BB</i>	DRAWING NO.		
MFG. APPR.	<i>DD</i>	REV. A		
APPROVED	<i>AA</i>	SHEET 1 OF 1		
DE APPR.	<i>AA</i>	TITLE		
DATE	08.03.05		SCALE NTS SELF-GRIP HOOK & LOOP STRIP	
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NOTES:

- 1) MATERIAL: CUT TO LENGTH FROM ROLL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A